

**Amendments to the Specification:**

Please replace Table 4, on page 22, with the following amended Table 4:

Example	Mineral grade and type	Approx. mineral size $\mu\text{m}$	Tooling feature type	Composite Height inch ( $\mu\text{m}$ )
1	80 CAO	300	025 SQRT	0.025 (635)
2	60 CAO	400	030 SQRT	0.03 (762)
3	80 CAO	300	#7 CK	0.024 (610)
4	80 FAO	300	#7 CK	0.024 (610)
5	180 CAO	100-110	030 SQRT	0.03 (762)
6	180 CAO	100-110	040 SQRT	0.04 (1016)
7	180 CAO	100-110	030 SQRT	0.03 (762)
8	180 CAO	100-110	040 SQRT	0.04 (1016)
9	80 CAO	[[85]] 300	030 SQRT	0.03 (762)
10	80 CAO	300	040 SQRT	0.04 (1016)
11	80 FAO	300	040 SQRT	0.04 (1016)
12	60 CAO	400	040 SQRT	0.04 (1016)
13	F360 FAO	40	030 SQRT	0.03 (762)
14	P600 FAO	30	030 SQRT	0.03 (762)
15	JIS400 CAO	30	030 SQRT	0.03 (762)
16	60 NCAO		040 SQRT	0.04 (1016)
17	60 NCAO		040 SQRT	0.04 (1016)